

ship July 7 or 15 Dart Aerospace Ltd.

Date: Monday, 30/06/2008 12:23:35 PM  
User: Linda Lacelle

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: DART 4-MAN 3-POINT AFT FACING SHOULDER HARNESS ASSEMBLY
Job Number	: 40133		
Estimate Number	: 12867		
P.O. Number	:	Part Number	: D412702045B
This Issue	: 30/06/2008 S.O. No. :	Drawing Number	: IIN D412-702 REV E
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : SMALL /MED FAB	Drawing Revision	: E
Previous Run	: 38286	Material	:
Written By	:	Due Date	: 07/07/2008 Qty: 1 Um: Each
Checked & Approved By	:		
Comment	: est rev A 07.06.10 new issue EC Est Rev:B 07-07-06 As per Rev E JLM		

### Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0 DC

DOCUMENT CONTROL



5086762



Comment: DOCUMENT CONTROL

Photocopy bluefile & type labels per PPP D412-702-045B CHG003

1208107102 ①

2.0 D412702111B

Harness Assembly



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

HARNESS ASSEMBLY

40139

SC

3.0 D412702113B

Harness Assembly



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

HARNESS ASSEMBLY

40140

SC

4.0 D3572041

Guide Assembly



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

GUIDE ASSEMBLY

39375

SC

5.0 AN416A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Bolt

19278

8/7/11

(4)

SC

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DART 4-MAN 3-POINT AFT FACING SHOULDER HARNESS  
ASSEMBLY

Job Number: 40133

Part Number: D412702045B

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

AN425A

BOLT



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)  
BOLT

104438

SP

7.0

AN960JD416

Washer



Comment: Qty.: 20.0000 Each(s)/Unit Total : 20.0000 Each(s)  
Washer  
batch: 107939

SP

8.0

MS21042L4

Nut



Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)  
Nut  
batch: 107478

8/7/1

(12)

SL

9.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

8086762 (X)

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-045B CHG003

Location: \_\_\_\_\_

PPP Rev: \_\_\_\_\_

Rev C

8/8/04/02

(X)

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/07/03

Job Completion



mf 08-07-02

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries